



## Edgetek™ RA-10GF-10CF/000 HI

### Polyphenylsulfone

#### Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Glass\Carbon Fiber		
Forms	• Pellets		

#### Technical Properties <sup>1</sup>

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.40	1.40	ASTM D792
Molding Shrinkage - Flow	1.0E-3 to 1.5E-3 in/in	0.10 to 0.15 %	ASTM D955
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength <sup>2</sup> (Break)	17500 psi	121 MPa	ASTM D638
Tensile Elongation <sup>2</sup> (Break)	4.0 %	4.0 %	ASTM D638
Flexural Modulus	1.00E+6 psi	6890 MPa	ASTM D790
Flexural Strength	27500 psi	190 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact 73°F (23°C), 0.250 in (6.35 mm), Injection Molded	2.0 ft·lb/in	110 J/m	ASTM D256A
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load 264 psi (1.8 MPa), Annealed, 0.125 in (3.18 mm)	415 °F	213 °C	ASTM D648
Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Surface Resistivity	1.0E+6 ohms	1.0E+6 ohms	ASTM D257
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating	V-0	V-0	UL 94

#### Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	300 °F	149 °C
Drying Time	2.0 hr	2.0 hr
Processing (Melt) Temp	680 to 740 °F	360 to 393 °C
Mold Temperature	250 to 325 °F	121 to 163 °C

#### Notes

<sup>1</sup> Typical values are not to be construed as specifications.

<sup>2</sup> Type I, 0.20 in/min (5.1 mm/min)